



Job Sheet 177646



Job Qty: 12 ea

Part Name: Step Leg



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/22/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV F IPP Rev:A New Issue 05-11-07 JLM IPP Rev:B Now 6061-T6 06-06-23 JLM IPP Rev C New flat pattern 08.01.11 EC

Ship Via:

Bill of Materials

Job Routing

④

Part Op **100** - 1-Cut as per Dwg D2278
 Descriptions: **150** - LOCATION : GA

21
9-89

GADY

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	11.7780 sf (.9815 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	12	33	0



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Container No: S078661



Part: D2278

Job No: 177646

Serial No/Batch: S078661

Revision:

Inspector:

Exp Date: 06/06/2018

Instructions:

Date: 06/06/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Leg	0.354Inches $\pm$ 0.010	0.364 0.344	0.350	
2	Leg	0.354Inches $\pm$ 0.010	0.364 0.344	0.352	
3	Leg	16.460Inches $\pm$ 0.030	16.490 16.430	16.462	
4	Leg	0.128Inches + 0.005 - 0.000	0.133 0.128	0.130	
5	Leg	0.354Inches $\pm$ 0.030	0.384 0.324	0.356	Radius
6	Leg	2.000Inches $\pm$ 0.030	2.030 1.970	2.001	
7	Leg	4.740Inches $\pm$ 0.030	4.770 4.710	4.744	
8	Leg	8.460Inches $\pm$ 0.030	8.490 8.430	8.455	
9	Leg	0.213Inches $\pm$ 0.010	0.223 0.203	0.213	
10	Leg	0.750Inches $\pm$ 0.010	0.760 0.740	0.751	
11	Leg	0.080Inches $\pm$ 0.010	0.090 0.070	0.080	thick

Plex 5/15/18 3:04 PM Dart.Gagnon.Michelle